



8 BOLT EXAMPLE

NO OF BOLTS	NOMINAL FLG SIZE	BOLT NUT TIGHTENING SEQUENCE
8	4", 6", 8"	1, 5, 3, 7, 2, 6, 4, 8
12	10", 12"	1, 7, 4, 10, 2, 8, 5, 11, 3, 9, 6, 12

NOTES:

1. BOLTS AND NUTS SHALL BE CLEAN AND DRY (UNLUBRICATED).
 - HAND TIGHTEN ALL NUTS.
 - CONSECUTIVELY NUMBER THE BOLTS AROUND THE FLANGE.
2. TIGHTEN BOLTS AND NUTS IN THE SEQUENCE GIVEN IN THE TABLE ABOVE.
 - FIRST: TIGHTEN BOLTS AND NUTS TO ONE-THIRD OF MANUFACTURER'S RECOMMENDED TARGET TORQUE.
 - SECOND: TIGHTEN BOLTS AND NUTS TO TWO-THIRDS OF MANUFACTURER'S RECOMMENDED TARGET TORQUE.
 - LAST: TIGHTEN BOLTS AND NUTS TO FULL MANUFACTURER'S RECOMMENDED TARGET TORQUE.
3. SEQUENCE GIVEN IS FOR AWWA C110, AND ANSI CLASS 125 AND 150 FLANGES.

BOLT TIGHTENING SEQUENCE

NOT TO SCALE

DETAIL APPROVALS
EDITOR TMC
MANAGER SJD

NORTHSHORE UTILITY DISTRICT
 2024 STANDARD WATER DETAILS

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